

Work Order ID 95544

95544

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January-11-13 9:01:25 AM

Item ID: DSI 9410-011 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Step Modification
 Start Date: 1/10/13 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 1/11/13 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 *130* Packaging	Memo Identify and pack for shipping as per PPP DSI 9410-011 Location: <u>PKG</u> PPP rev: _____	0.00						13/1/11	(DAS) 06 2-89
140 *140* QC	QC21- Final Inspection - Work Order Release	0.00						13/1/15	JD
Quality Control	Memo	0.00							

13-01-14

Picklist Print

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Page 1

Work Order ID: 95544

Parent Item: DSI 9410-011

Parent Item Name: Step Modification

Start Date: 1/10/13

Required Date: 1/11/13

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP RevA: New issue DD verified by:EC IPP rev:B as per dwg RevB DD 10.03.03 verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-15A Bolt		Purchased	No			110	Each	765.0000	8	40			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				GA		100							
				120449		100							
				ST357		65							
				123900		65							
				ST514		600							
				123525		200							
				124221		400							
AN960JD416 Washer	NAS1149D0463J	Purchased	No			110	Each	0.0000	16	80			
D2732-030 Rubber Cushion		Manufactured	No			110	Each	114.0000	4	20			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		20							
				83560		20							
				ST415		94							
				92772		94							
D3595 Rubber Cushion (per sq ft)		Manufactured	No			110	sf	61.8334	0.0833	0.4165			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MAT052		61.8334							
				68954		48							
				84209		13.8334							

Picklist Print

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Work Order ID: 95544

Parent Item: DSI 9410-011

Parent Item Name: Step Modification

Start Date: 1/10/13

Required Date: 1/11/13

Start Qty: 5.00

Required Qty: 5.00

MS21042L4

Purchased

No

110

Each

4,586.0000

8

40

SP B-01-11

Nut

Sms 8

Location

Loc Qty

Loc Code

FP001

318

122452

306

8182

12

FP-001

12

8182

12

GA

231

121444

231

ST314

2525

119017

20

123021

10

123248

900

123355

1595

ST506

1500

123900

1500

100

DART SERVICE INSTRUCTION

REFERENCE ONLY

SMD

TO AMEND DRAWING D350-591 REV. F

REF. CANADIAN STC: SH92-6

FAA STC: SH967NE

TO IMPROVE THE FIT OF THE D350-591-311/-312 STEPS, IT IS ACCEPTABLE TO INSTALL THE DSI 9410-011 KIT. INSTALL THE D2732-030 CUSHION (AFT CROSSTUBE) AND D3595-200-300 CUSHION (FWD CROSSTUBE) AS SHOWN IN FIGURE 1 IN PLACE OF THE D2856-400-720 ABRASION STRIP CALLED OUT ON DRAWING D350-591 REV. F.

FOR CUSTOMERS WHO HAVE PREVIOUSLY INSTALLED D2856-400-720 ABRASION STRIPS REMOVE THE ABRASION STRIPS IN ACCORDANCE WITH ICA-D350-591. PRIOR TO INSTALLING THE DSI 9410-011 KIT.

DSI 9410-011 KITS WILL BE INCLUDED WITH D350-591-311/-312 STEPS AT CHANGE 002 AND SUBSEQUENT.

QTY	PART NUMBER	DESCRIPTION
<input checked="" type="checkbox"/> X	DSI 9410-011	STEP MODIFICATION KIT
<input type="checkbox"/> 4	D2732-030	CUSHION
<input type="checkbox"/> 2	D3595-200-300	CUSHION
<input type="checkbox"/> 8	AN4-15A	BOLT
<input type="checkbox"/> 16	AN960JD416	WASHER
<input type="checkbox"/> 8	MS21042L4	NUT (OR MS21042-4)

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

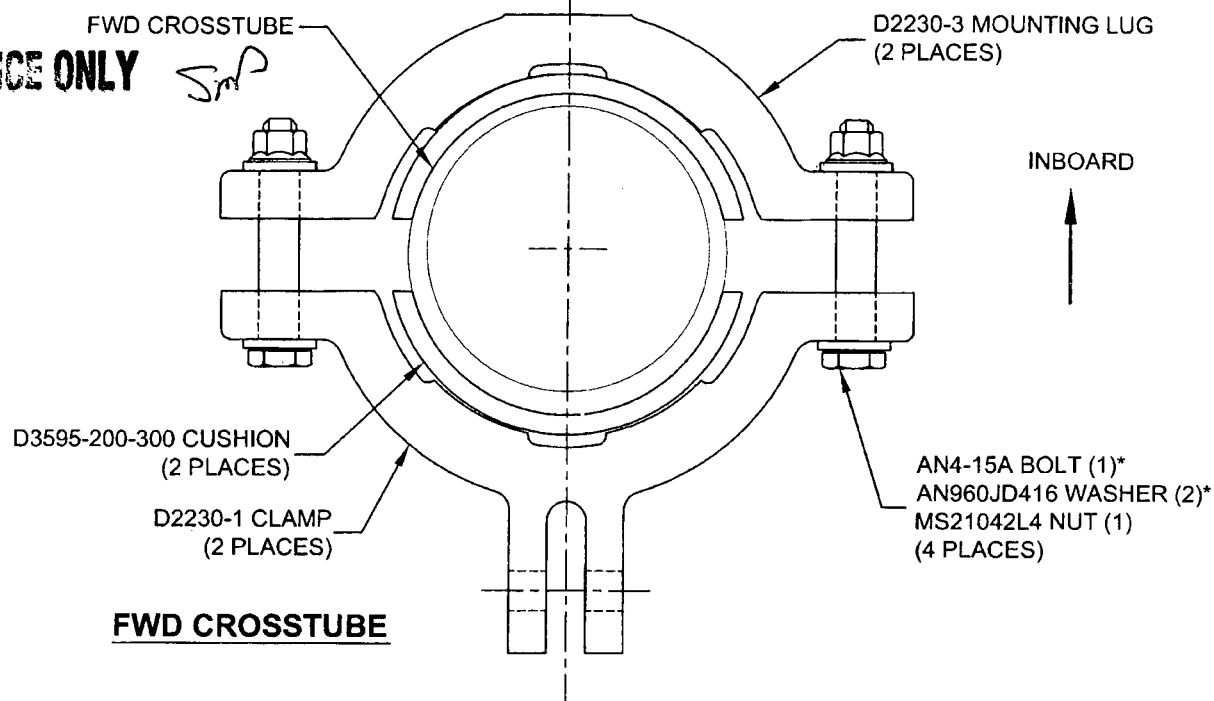
APPROVED

BY: 
D. SHEPHERD (DE # 02)

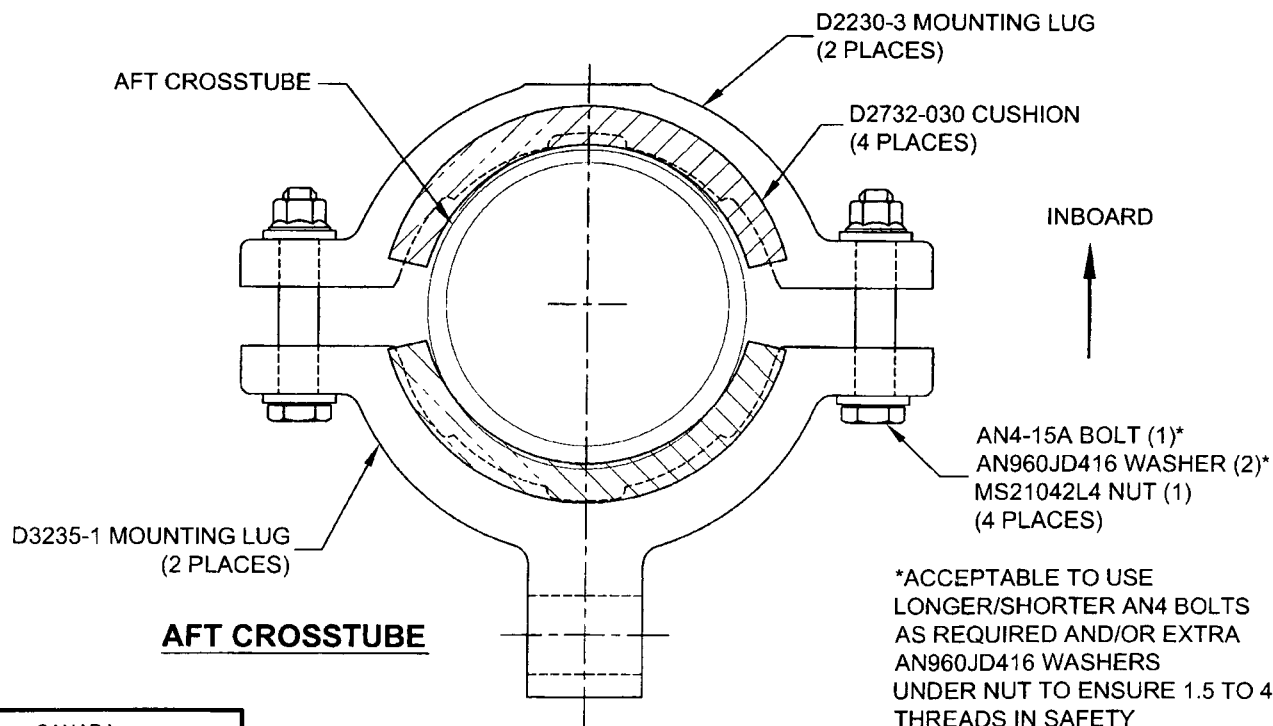
DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

B	SHEET 1 DELETE REVISED P/L. (SEPERATE DSI KIT FROM MAIN KIT SEE NCR 08-082 FOR DETAILS)	AJS	08.09.08
A	NEW ISSUE	PH	08.03.27
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	A	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 1 OF 2
APPROVED	NO	TITLE	SCALE
DE APPR.	HA	STEP MODIFICATION KIT	NTS
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REFERENCE ONLY



FWD CROSSTUBE



AFT CROSSTUBE

*ACCEPTABLE TO USE
LONGER/SHORTER AN4 BOLTS
AS REQUIRED AND/OR EXTRA
AN960JD416 WASHERS
UNDER NUT TO ENSURE 1.5 TO 4
THREADS IN SAFETY

FIGURE 1 - CLAMP/CUSHION INSTALLATION

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED
BY: *[Signature]*
D. SHEPHERD (DE # 02)

DATE: 08.09.08
CERT. NO.: SH92-6
ISSUE NO.: 10

DESIGN	<i>AS</i>	DART AEROSPACE LTD	
DRAWN	<i>AS</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	N/A	DSI 9410	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
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